

## BiOH<sup>®</sup> POLYOLS

### Flexible Foams

BiOH<sup>®</sup> products are soy based polyols used in creating flexible foams across many industries, disrupting traditional petroleum-based foams. BiOH<sup>®</sup> polyols bring a renewable option to serve environmentally-conscious companies and consumers.

**For every 1 million pounds of BiOH<sup>®</sup> polyols used, up to 2,050 barrels of crude oil are saved.**

Cargill technology allows up to 100% replacement of petro polyols, without sacrificing performance. In fact, BiOH<sup>®</sup> polyols offer businesses today additional benefits over alternative polyols, including better heat dissipation and staying soft at low temperatures.

#### Industries Served

- Mattresses, mattress toppers, pillows
- Carpet padding and flooring
- Upholstered furniture
- Automotive seats
- Footwear insoles
- Froth Foams

#### Environmental Benefits

- Up to 100% renewable material possible
- Foams stay soft at low temperatures
- 61% reduction in non-renewable energy use
- 36% less global warming emissions
- Can contribute to achieving Level II / III of SSA's Environmental & Safety Program
- Up to 23% reduction in total energy demand

#### Customer Demand

#### BiOH<sup>®</sup> Polyol Solution

<b>Softer Foam</b>	Retains memory foam properties. Ability to produce softer visco foams for creating a unique sleep surface or creating unique sleep surfaces
<b>Cooler Bed</b>	Cooler memory foam based on improved heat transfer through foam, up to 30% faster
<b>My Bed</b>	BiOH polyols for every layer of the mattress: conventional, HR & visco
<b>Durability</b>	Improved tear strength for better handling and longer product life

### BiOH<sup>®</sup> Polyols for Flexible Foams

### Applications

<b>BiOH<sup>®</sup> 2828</b>	Bio-polyol developed for molded flexible foam automotive seats. This product has a low viscosity that allows ease of use. Can be used at 5-8 parts.	Automotive
<b>BiOH<sup>®</sup> 5000</b>	Leading bio-polyol used in slab stock applications. Customers find success in using up to 30% in flexible foams keeping specifications required for standards in furniture and mattress industry. Can decrease CO2 footprint and VOCs.	Conventional Foams HR Foams
<b>BiOH<sup>®</sup> 5100</b>	Similar to 5000, best value for slabstock and conventional applications.	Slabstock Conventional
<b>BiOH<sup>®</sup> 6205</b>	Work force bio-polyol for use in various applications. Low viscosity allows for maximum flowability and flexibility for use in their polyurethane formulas. This product has a typical 98% bio-content according to the ASTM D6866.	Froth Foams
<b>BiOH<sup>®</sup> 6305</b>	Work force bio-polyol that has successfully been used to improve price of systems in flooring applications. Low viscosity allows for maximum flowability and flexibility for use in polyurethane formulas, and typical 98% bio-content according to ASTM D6866.	Froth Foams Turf backing Automotive Flooring Underlay
<b>BiOH<sup>®</sup> 6405</b>	A versatile product that works well in multiple applications including the flexible foam market. It has a bio-content of 98%.	Carpet backing Froth Foam Flooring Underlay
<b>BiOH<sup>®</sup> 7050</b>	Fast reactivity with 67% primary hydroxyls. It can help lower glass transition temperatures of viscoelastic foams, allowing for higher comfort levels. Use up to 50% in flexible foam formulations for higher quality foams while decreasing CO2 footprint. Compatible with both MDI and TDI isocyanates.	Mattress/Topperes Molded Pillows Footwear Sporting Equipment